

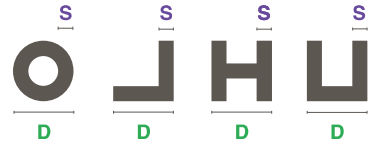
Цельная заготовка



Углеродистые и биметаллические ленточные пилы			
D	tpi	D	tpi
< 10 mm	14	< 25 mm	10/14
10 – 30 mm	10	15 – 40 mm	8/12
30 – 50 mm	8	25 – 50 mm	6/10
50 – 80 mm	6	35 – 70 mm	5/8
80 – 120 mm	4	40 – 90 mm	5/6
120 – 200 mm	3	50 – 120 mm	4/6
200 – 300 mm	2	80 – 150 mm	3/4
300 – 700 mm	1,25	130 – 350 mm	2/3
> 600 mm	0,75	150 – 450 mm	1,5/2
		200 – 600 mm	1,1/1,6
		> 500 mm	0,75/1,25

Ленточные пилы с напайками	
D	tpi
50 – 120 mm	3/4
100 – 250 mm	2/3
150 – 400 mm	1,5/2
350 – 600 mm	1,1/1,6
> 500 mm	0,85/1,15

Трубы



↓ S mm	→ D mm									
	20	40	60	80	100	120	150	200	300	500
2	14	12/16P	12/16P	12/16P	12/16P	8/11P	8/11P	8/11P	8/11P	5/7P
3	14	12/16P	12/16P	8/11P	8/11P	8/11P	8/11P	5/7P	5/7P	5/7P
4	12/16P	12/16P	8/11P	8/11P	8/11P	5/7P	5/7P	5/7P	5/7P	4/6P
5	12/16P	12/16P	8/11P	8/11P	5/7P	5/7P	5/7P	4/6P	4/6P	4/6P
6	12/16P	8/11P	8/11P	5/7P	5/7P	5/7P	5/7P	4/6P	4/6P	4/6P
8	12/16P	8/11P	8/11P	5/7P	5/7P	5/7P	4/6P	4/6P	4/6P	4/6P
10		8/11P	5/7P	5/7P	4/6P	4/6P	4/6P	4/6P	4/6P	4/6P
12		8/11P	5/7P	4/6P	4/6P	4/6P	4/6P	4/6P	4/6P	4/6P
15		8/11P	5/7P	4/6P	4/6P	4/6P	4/6P	4/6P	4/6P	4/6P
20			4/6P	4/6P	4/6P	4/6P	4/6P	4/6P	4/6P	3/4P
30				4/6P	4/6P	4/5P	4/6P	4/6P	4/6P	2/3P
50							4/6P	3/4P	2/3P	2/3P
80								3/4P	2/3P	2/3P
>100									2/3P	1,5/2

Scroll Sawing Table of minimum radiuses

